

TOP BOX

Accessory Name	Parts Number	Application Model	Issue Date	Publication No.	FRT
TOP BOX	08L70-K1T-A10	CB500XA	2023.11	MII	0.6 H
TOP BOX LOCK	08L73-MJP-G50				
1 KEY BODY PARTS	08M71-MJE-D01				
1 KEY INNER CYLINDER	08M70-MJE-D03				

Introduction

ALL INFORMATION, ILLUSTRATIONS, DIRECTIONS AND SPECIFICATIONS INCLUDED IN THIS PUBLICATION ARE BASED ON THE LATEST PRODUCT INFORMATION AVAILABLE AT THE TIME OF APPROVAL FOR PRINTING. Honda Motor Co., Ltd. RESERVES THE RIGHT TO MAKE CHANGES AT ANY TIME WITHOUT NOTICE AND WITHOUT INCURRING ANY OBLIGATION WHATSOEVER. NO PART OF THIS PUBLICATION MAY BE REPRODUCED WITHOUT WRITTEN PERMISSION. THIS MANUAL IS WRITTEN FOR PERSONS WHO HAVE ACQUIRED BASIC KNOWLEDGE OF MAINTENANCE ON Honda MOTORCYCLES, MOTOR SCOOTERS OR ATVS.

Honda Dealer:

Please give a copy of these instructions to your customer.

Customer:

Because it requires specialized knowledge and special tools and equipment, it is recommended to install it at a dealer with qualified automobile maintenance.

How To Read These Symbols

Your safety, and the safety of others, is very important. To help you make informed decisions we have provided safety messages and other information throughout this manual.

-  **WARNING** You CAN be KILLED or SERIOUSLY HURT if you don't follow instructions.
-  **CAUTION** You CAN be HURT if you don't follow instructions.
-  **NOTICE** The purpose of this message is to help prevent damage to your vehicle, other property, or the environment.
-  **NOTE** Things you want to know, things that are useful to know.
-  Follow the instructions of the Service Manual.
-  Follow the other symbol instructions of the "Installation Instructions BASIC".

Instruction Other Symbols

The symbols used throughout this instructions show specific service procedures. Refer to "Installation Instructions BASIC" for description of each symbol.

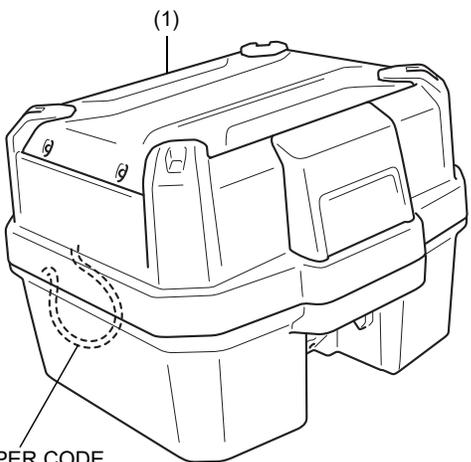
INFORMATION

⚠ CAUTION

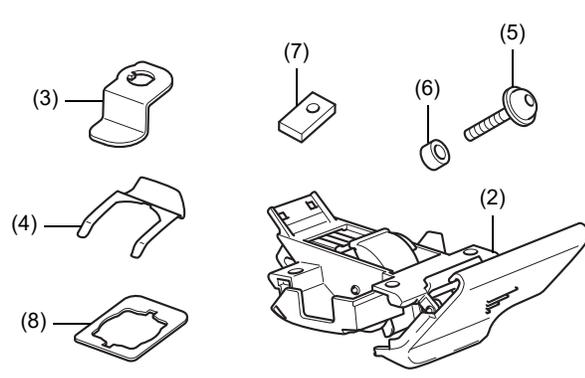
- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

PARTS LIST

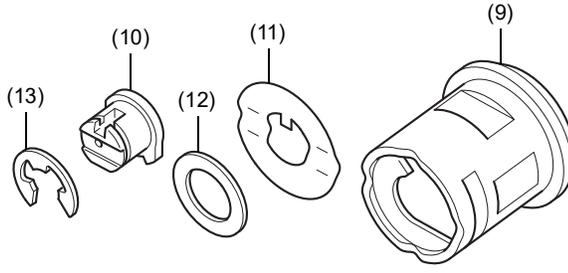
When the instruction manual and installation instructions are included in this kit, be sure to give them to the customer.

Component	No.	Parts Name	Qty	Parts No.
 <p>(1)</p> <p>STOPPER CODE</p>	(1)	Top box	1	-
		Stopper code	1	08L01-HAC-D00

<TOP BOX LOCK>

Component	No.	Parts Name	Qty	Parts No.
 <p>(3)</p> <p>(7)</p> <p>(6)</p> <p>(5)</p> <p>(4)</p> <p>(2)</p> <p>(8)</p>	(2)	Lock assembly	1	-
	(3)	Cam plate	1	-
	(4)	Key lock plate	1	77235-MJE-D00
	(5)	6 mm socket bolt	4	-
	(6)	Collar	4	-
	(7)	6 mm square nut	4	-
	(8)	Key lock washer	1	88537-MJE-D00

<1 KEY BODY PARTS>

Component	No.	Parts Name	Qty	Parts No.
 <p>(10)</p> <p>(11)</p> <p>(9)</p> <p>(13)</p> <p>(12)</p>	(9)	Cylinder body	1	-
	(10)	Inner joint	1	-
	(11)	Spring plate	1	-
	(12)	Washer	1	-
	(13)	E-ring	1	-

<1 KEY INNER CYLINDER (Wave key type)>

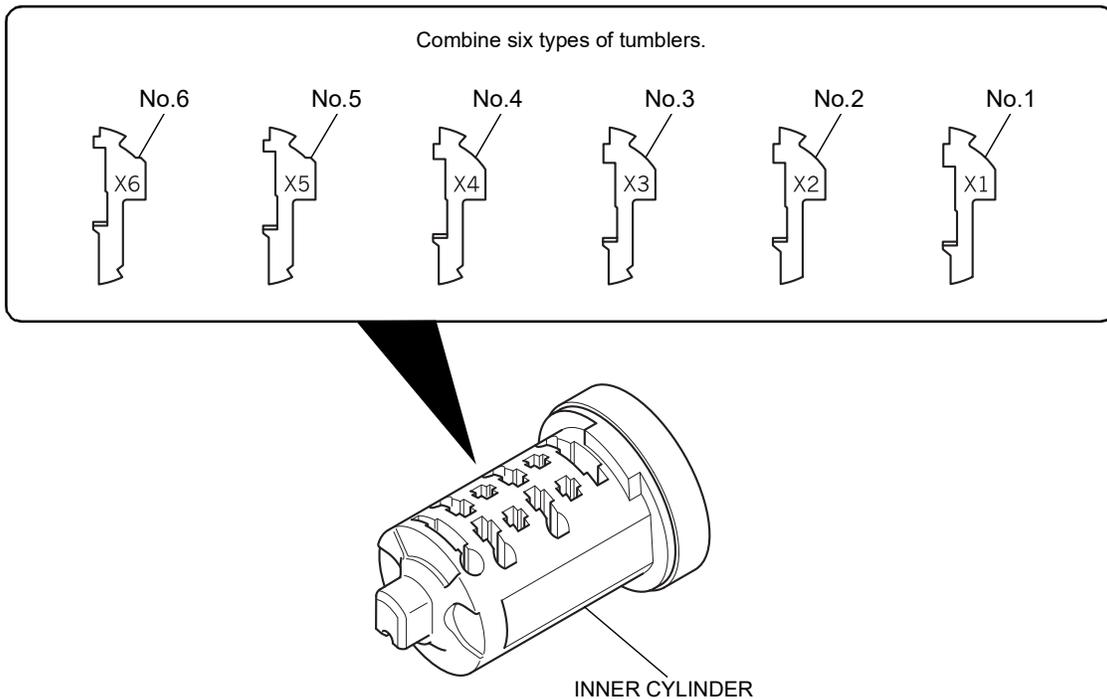
Component	No.	Parts Name	Qty	Parts No.
	(14)	Inner cylinder	1	-
	(15)	No.1 tumbler	6	-
	(16)	No.2 tumbler	6	-
	(17)	No.3 tumbler	6	-
	(18)	No.4 tumbler	6	-
	(19)	No.5 tumbler	6	-
	(20)	No.6 tumbler	6	-
	(21)	Sub-lock tumbler A	1	-
	(22)	Sub-lock tumbler B	1	-
	(23)	Spring (Silver)	13	-
	(24)	Stopper tumbler	2	-
	(25)	Stopper spring (Black)	2	-
	(26)	Grease	1	-

TORQUE INFORMATION

Refer to the Service Manual for the torque values including standard torque of the removed parts. (🔧)

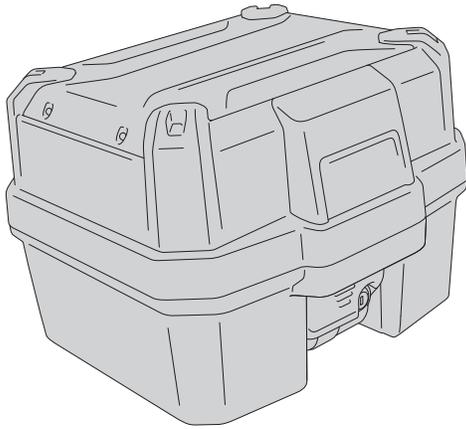
< Notes regarding the key cylinder >

- This product is used to assemble a key cylinder matching the motorcycle key by combining six types of tumblers.
- When this key cylinder is installed in a box or similar equipment, the installed equipment can be operated with the motorcycle key.

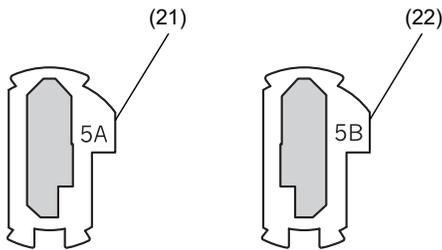


INSTALLATION

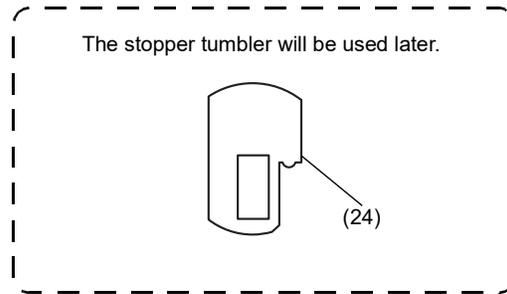
INSTALLATION IMAGE



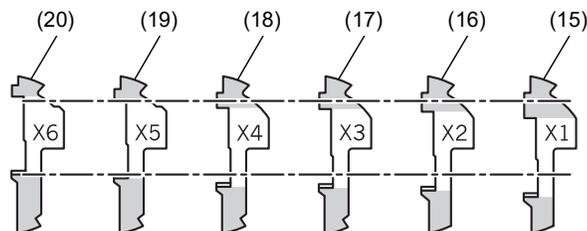
1. The two sub-lock tumbler types shown are provided.
- As the tumblers are small, keep them in the bag until they are used.



The  part has a different slot for each of the two sub-lock tumbler types.

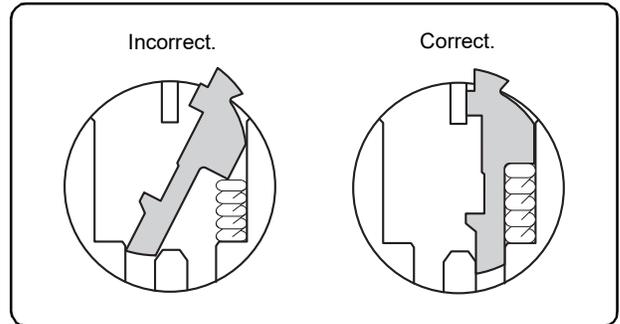
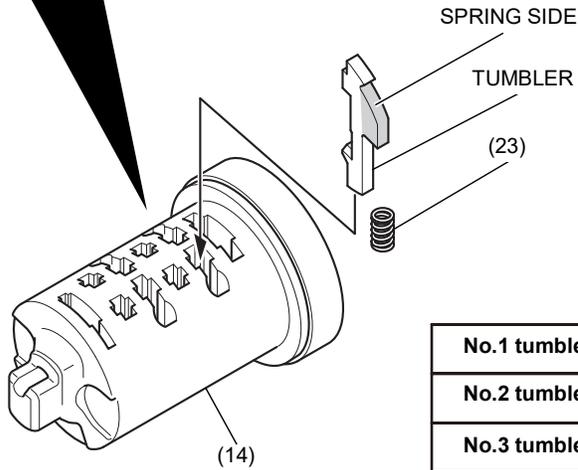
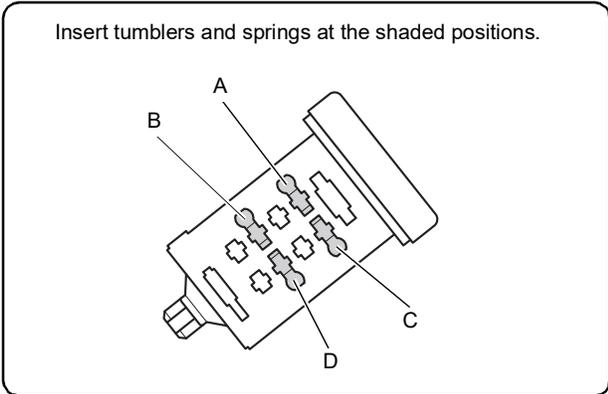


2. The six tumbler types shown are provided.
- As the tumblers are small, keep them in the bag until they are used.



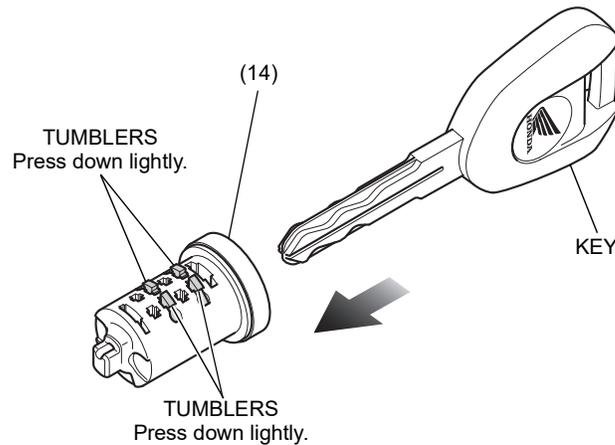
The  parts have differences as shown.

3. Install the tumblers and springs (silver) as shown.
- First install four No.1 tumblers.
 - Note the installed tumbler to below chart.

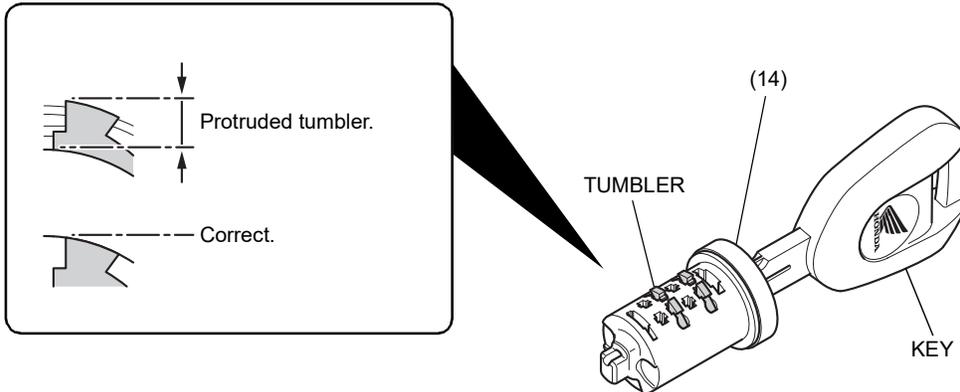


	Position A	Position B	Position C	Position D
No.1 tumbler				
No.2 tumbler				
No.3 tumbler				
No.4 tumbler				
No.5 tumbler				
No.6 tumbler				

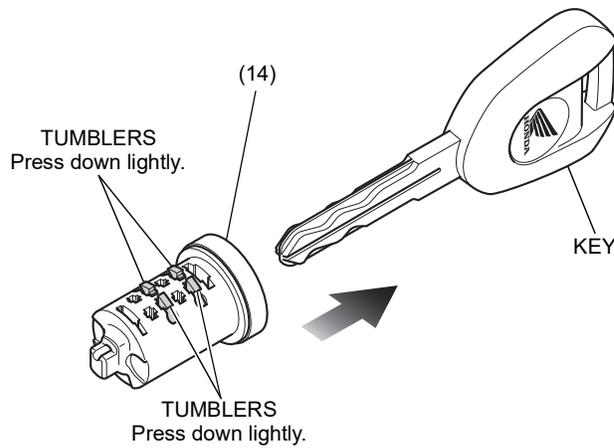
4. Insert the key as shown.
- Lightly press down on the tumblers from above, then insert the key.



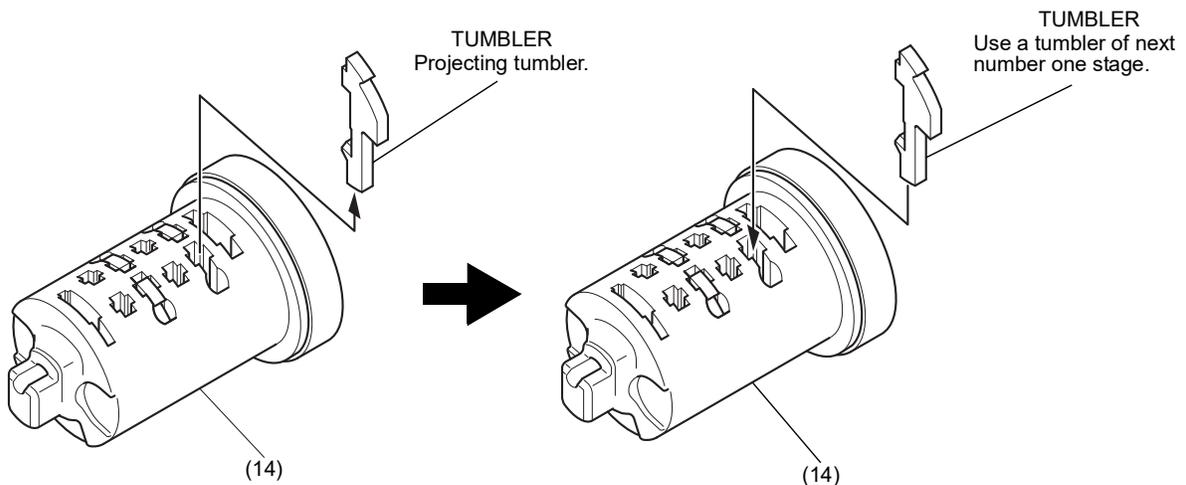
5. Confirm that some tumblers are projecting. Mark the positions of the projected tumblers.
- The positions where tumblers project and the projecting height differ according to the key.



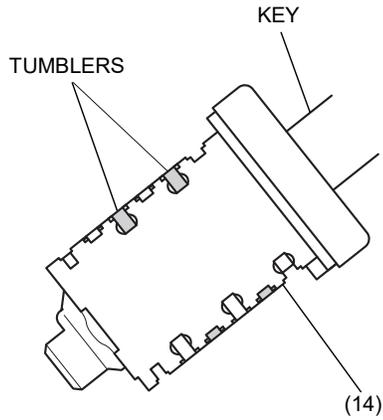
6. Press down lightly on the tumblers, pull the key out.
- The tumbler springs may jump out if the tumblers are not pressed down lightly.



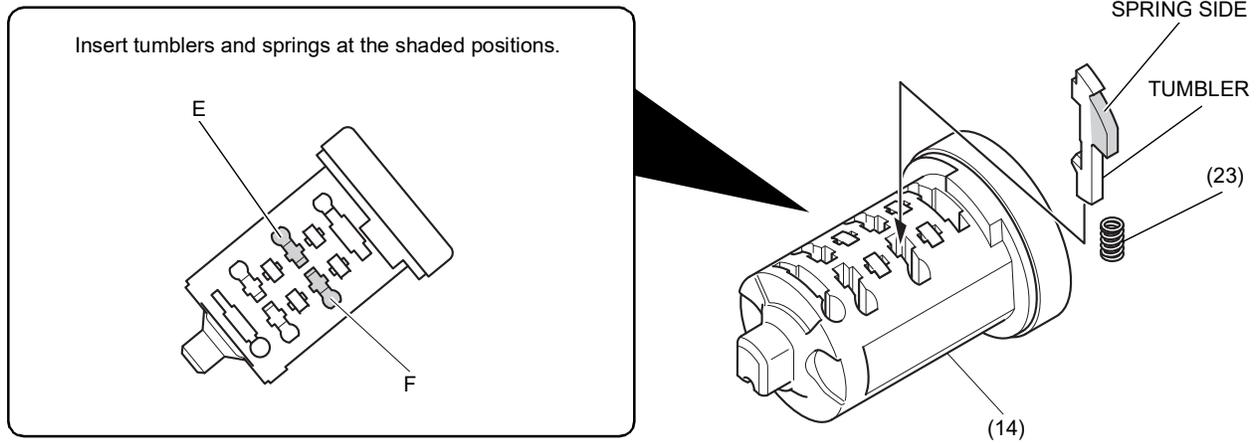
7. Pull out the projecting tumbler(s), and insert a different tumbler(s) at the marked positions.
- Leave the spring(s) installed.



8. Repeat steps 4 to 7, inserting different tumblers at the marked positions until no tumblers are projected.
- Lightly press down on the tumblers from above, then insert the key.



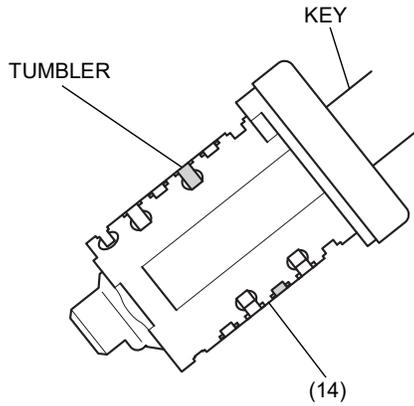
9. Install the tumblers and springs (silver) to the reverse side inner cylinder as shown.
- First install two No.1 tumblers.



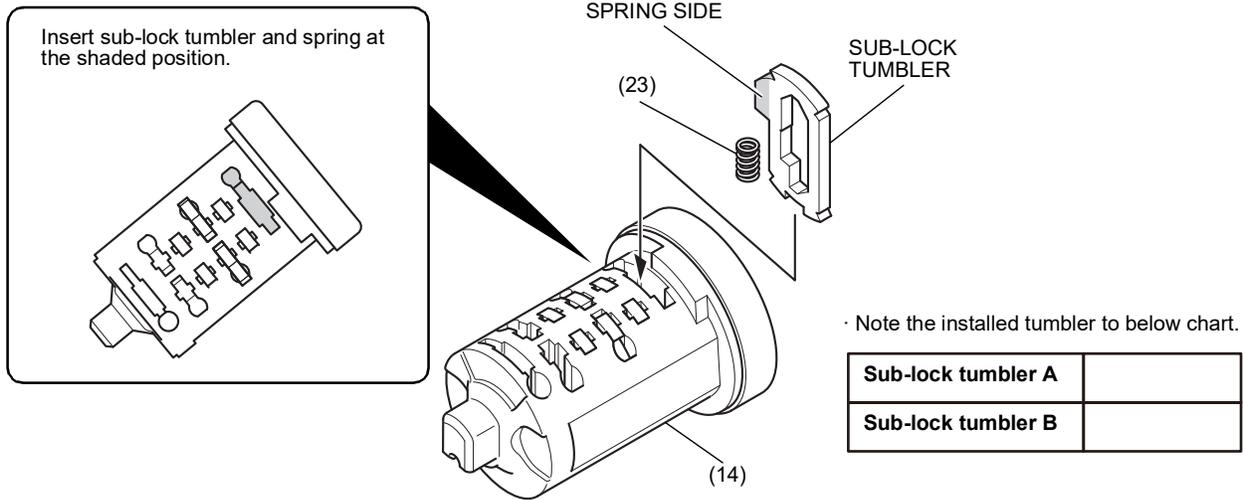
· Note the installed tumbler to below chart.

	Position E	Position F
No.1 tumbler		
No.2 tumbler		
No.3 tumbler		
No.4 tumbler		
No.5 tumbler		
No.6 tumbler		

10. Use steps 4 through 7 to assemble the reverse side inner cylinder in the same manner.

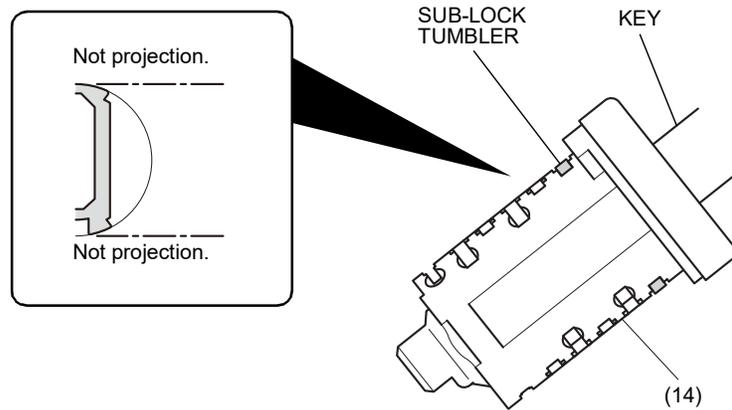


11. Install the sub-lock tumbler as shown.

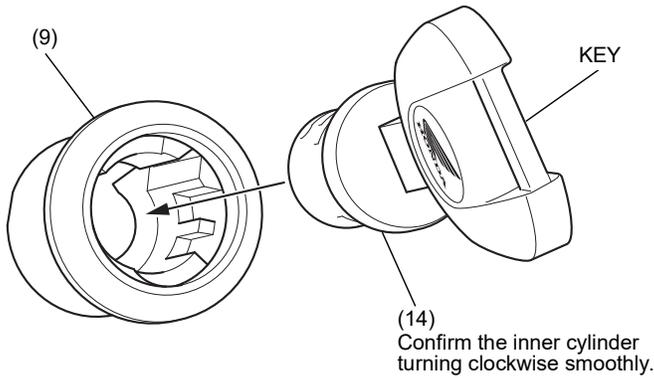


12. Confirm that sub-lock tumbler is not projecting.

- If the tumbler is projected, change the another sub-lock tumbler and recheck.



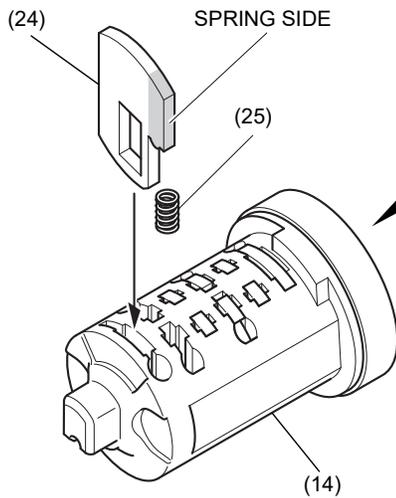
13. Install the parts as shown.



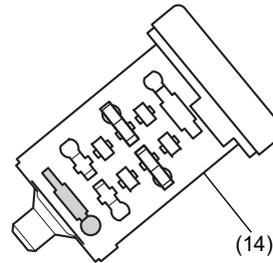
Confirm the inner cylinder turning clockwise smoothly.

14. Pull out the inner cylinder, and press down lightly on the tumblers and pull out the key.

15. Install the parts as shown.

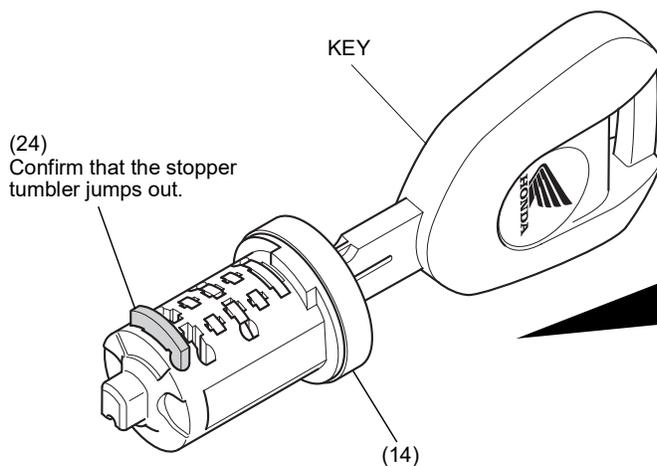


Insert the stopper tumbler and a stopper spring at the shaded position.

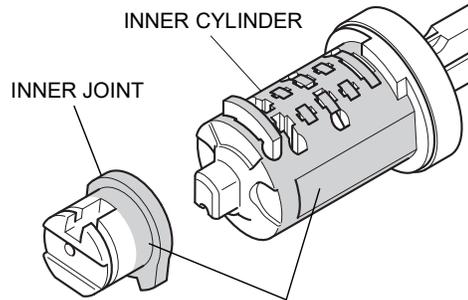


16. Insert the key, and apply grease to the position shown as shown.

- Lightly press down on the tumblers from above, then insert the key.

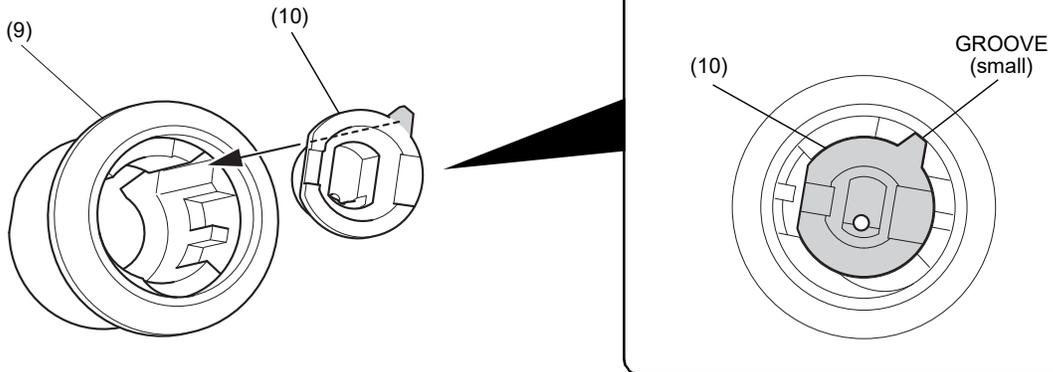


Apply to the inner joint, tumbler part and to the outer circumference of the inner cylinder.



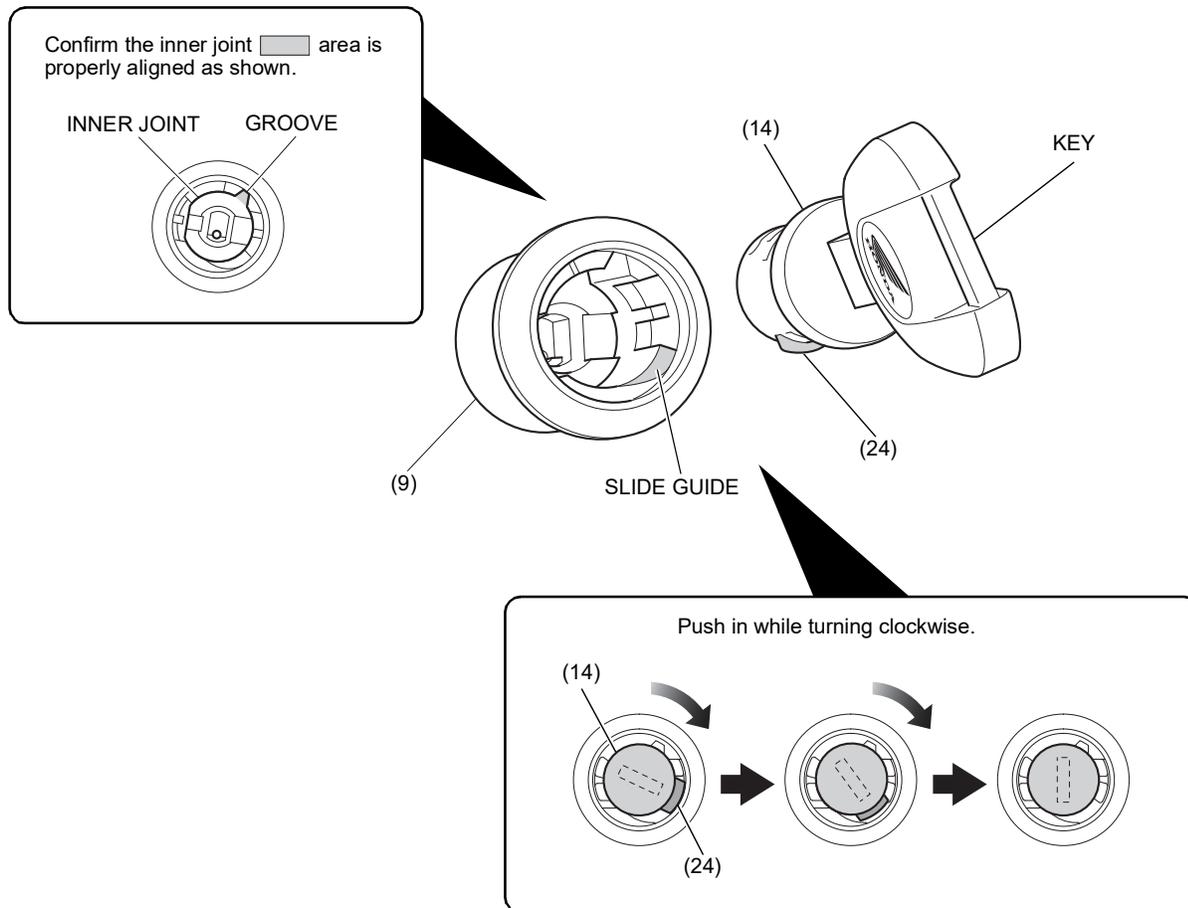
Apply to the inner joint, tumbler part and to the outer circumference of the inner cylinder.

17. Install the parts as shown.



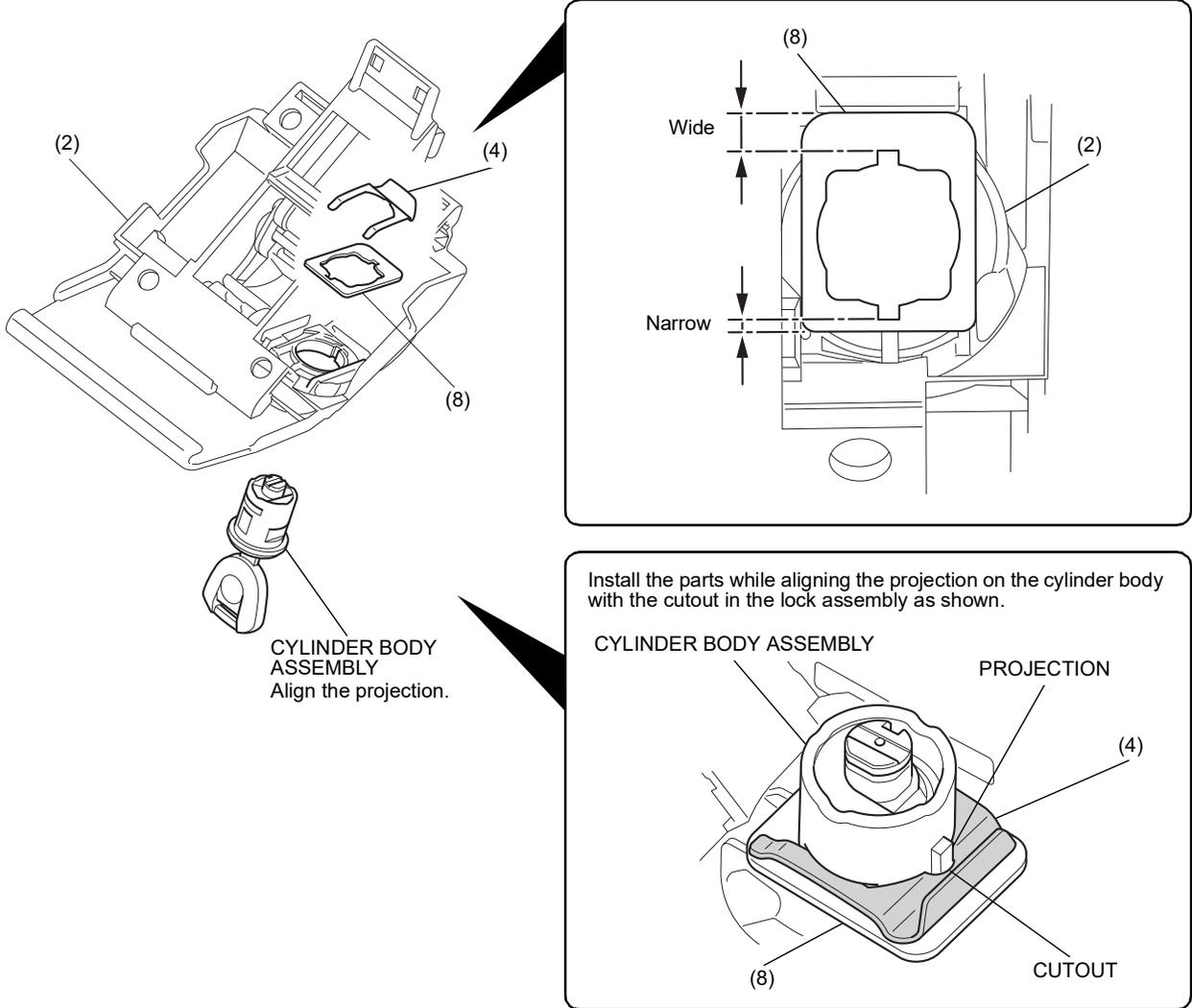
18. Install the parts as shown.

- If the inner cylinder cannot be inserted, again confirm that no tumblers other than the stopper tumbler have jumped out.

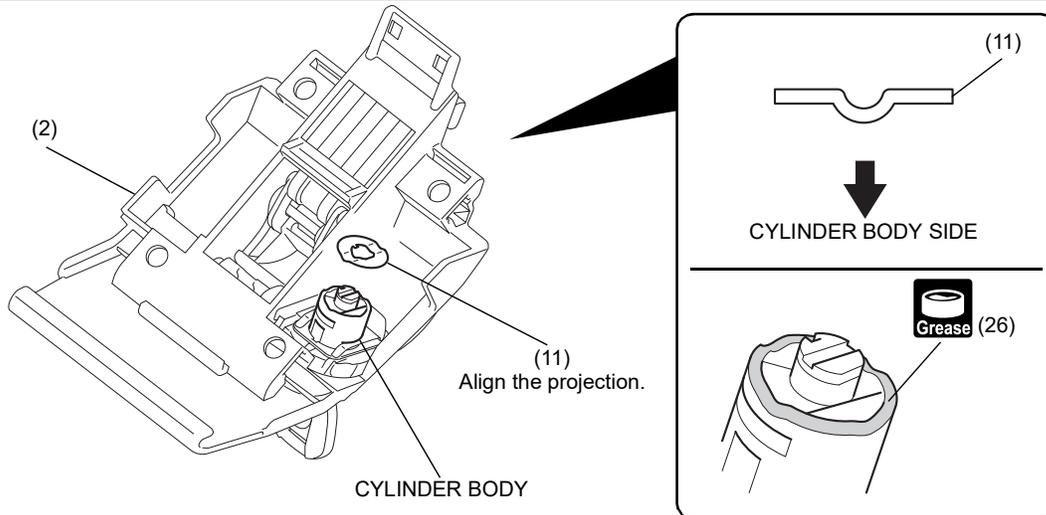


19. Draw out the key and check that the inner cylinder does not come out.

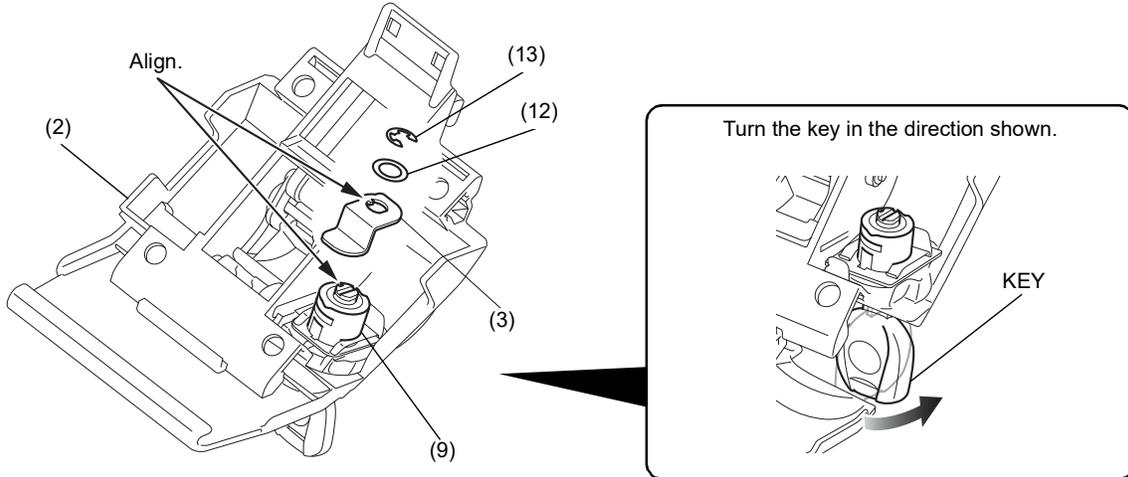
20. Insert the key and install the parts as shown.



21. Install the parts as shown.

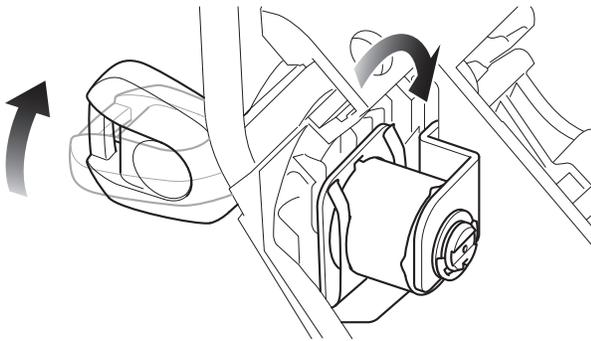


22. Install the parts as shown.

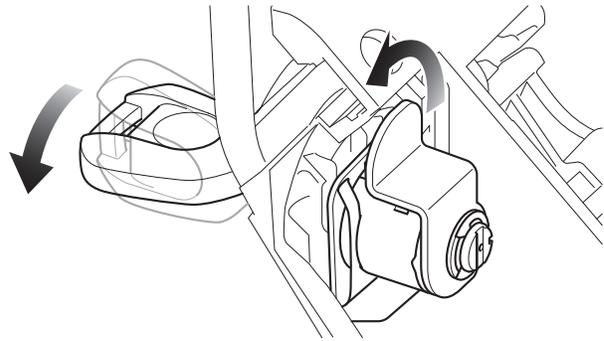


23. Turn the key and check the key lock system as shown.
• If the key lock system is not operation, reassemble the key cylinder.

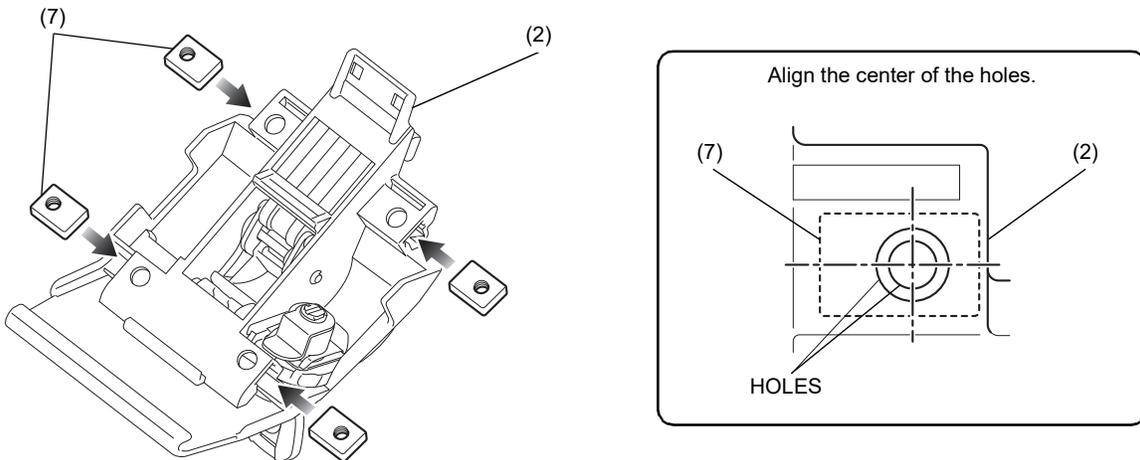
<LOCK>



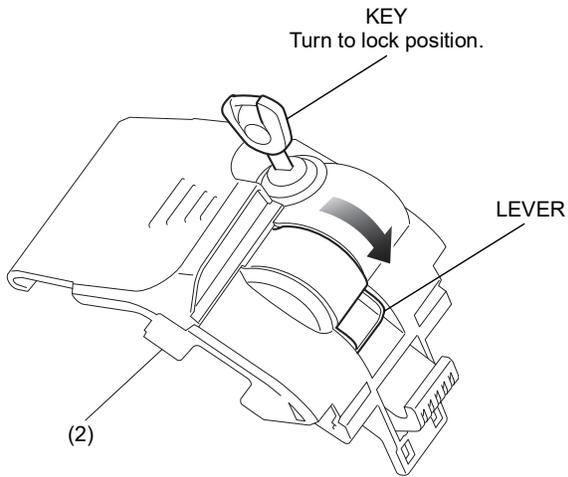
<UNLOCK>



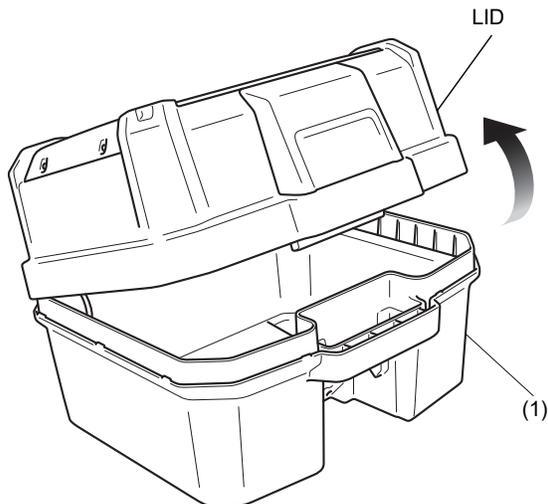
24. Install the parts as shown.



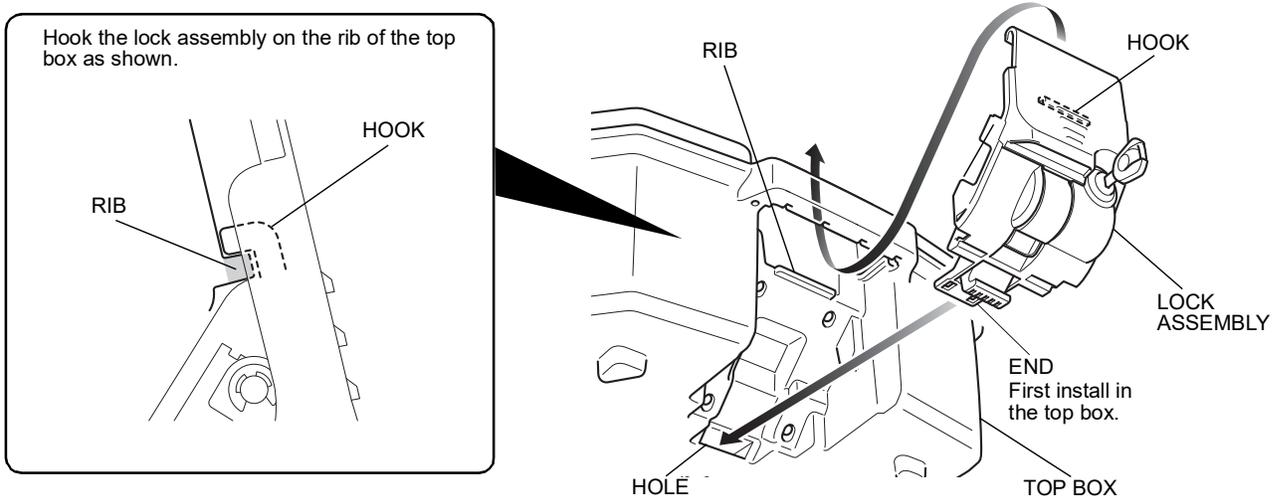
25. Lower the lever and turn the key counter-clockwise as shown.



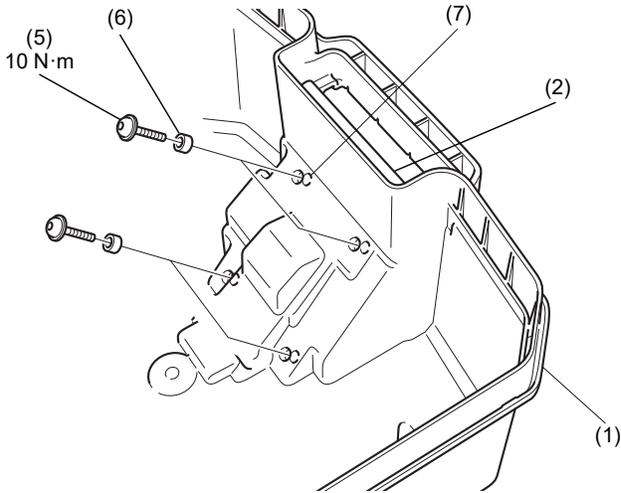
26. Open the lid.



27. Install the parts as shown.



28. Install the parts as shown.



29. Refer to the Genuine Accessory User's Guide and install the top box.